

PUNCH PRESSES

Press Name	Tonage	Speed	Bolster	Stroke
Rouselle	25	0/300	13" x 25"	1.25"
Hidaka	35	0/200	24.25" x 15.75"	2.75"
Minster	32	0/300	14" x 21.5"	3"
Minster	35	0/200	26.5" x 16"	3"
Perkins	45	0/300	18" x 28"	2.5"
Warco	60	55	30" x 43"	4"
Minster	35	100/800	15" x 24"	1.5"
Summit	30	0/200	14" x 24"	20/100mm
Aida	60	45/85	34.2" x 20.4"	5.51"
Summit	30	0/200	14" x 24"	20/100mm
Federal Press	60	0/300	21" x 32"	2"
Accu-Pro Press	60	100/350	14.5" x 36"	2"
V & O Press	45	100/300	28" x 20"	1.5"
Bliss	45	100/200	29.5" x 18"	3"
Federal Press	100	45/100	24" x 16"	6"
L & J Press	27	95/200	13" x 21.5"	2.5"
Summit	30	0/200	14" x 24"	2"
Elkhart	36	125/500	26" x 15"	0.32" - 1.63"
Bruderer	30	100/500	25" x 18.5"	0.32" - 1.63"
Bruderer	30	100/800	25" x 18.5"	0.32" - 1.63"
L & J Press	60	100/300	32" x 18"	3"
L & J Press	60	100/300	32" x 18"	3"
Bruderer	75	100/800	24.5" x 30"	0.75" -3"
Elkhart	80	70/140	32" x 21"	4"
Bliss	60	64/110	19" x 48"	1.5"
Bliss	60	85/250	47" x 18.5"	1.5"
V & O Press	60	100/400	22" x 39"	1.5"

WIRE/EDM MACHINES

Machining stroke (X x Y x Z)

	X	Y	Z
Charmilles Robofill 290	15.7"	9.8"	7.9"
Charmilles Robofill 300	15.75"	9.85"	15.75"
Charmilles Robofill 310	15.7"	9.8"	15.7"
Charmilles Robofill 310	15.7"	9.8"	15.7"

CNC MACHINING

	X	Y	Z
Bridgeport VMC 2216	22"	16"	20"
Mori Seiki MV Jr.	22"	16.1"	18.1"
Chevalier 1830M	30"	18"	22"

LASER CUTTING

Mazak LASER Path Turbo X-48,	1500 watt output, 48" x 96" sheet size
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